

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER OF PATENTS AND TRADEMARKS Washington, D.C. 20231 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
10/041,631	01/10/2002	Hajime Ito	Q68026	6578	
7	590 04/03/2003				
SUGHRUE MION, PLLC			EXAMINER		
2100 Pennsylvania Avenue Washington, DC 20037-3213			STORMER, F	STORMER, RUSSELL D	
			ART UNIT	PAPER NUMBER	
			3617		

DATE MAILED: 04/03/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary

Application No. 10/041,631

Applicant(s)

H. Ito et al

Examiner

Russell D. Stormer

Art Unit

nit 3617

	The MAILING DATE of this communication appears	on the cover sheet with the correspondence address		
	or Reply	TO EXPIRE 3 MONTH/S) FROM		
A SH	ORTENED STATUTORY PERIOD FOR REPLY IS SET MAILING DATE OF THIS COMMUNICATION.	TO EXPIRE MIONTINGS THOM		
- Extens	ions of time may be available under the provisions of 37 CFR 1.136 (a). In r	o event, however, may a reply be timely filed after SIX (6) MONTHS from the		
- If the	date of this communication. period for reply specified above is less than thirty (30) days, a reply within the	statutory minimum of thirty (30) days will be considered timely.		
- Failure	period for reply is specified above, the maximum statutory period will apply a to reply within the set or extended period for reply will, by statute, cause th	a application to become ABANDONED (35 U.S.C. § 133).		
- Any re	ply received by the Office later than three months after the mailing date of the patent term adjustment. See 37 CFR 1.70-1(b).	is communication, even if timely filed, may reduce any		
Status	patone tollin adjustitioni.			
1) 🗆	Responsive to communication(s) filed on	•		
2a) 🗌	This action is FINAL. $2b)$ This action	on is non-final.		
3) 🗆	Since this application is in condition for allowance e closed in accordance with the practice under Ex par	xcept for formal matters, prosecution as to the merits is to Quayle, 1935 C.D. 11; 453 O.G. 213.		
Disposi	tion of Claims			
4) 💢	Claim(s) <u>1-21</u>	is/are pending in the application.		
4	a) Of the above, claim(s) 10-21	is/are withdrawn from consideration.		
5) 🗆	Claim(s)	is/are allowed.		
6) 💢	Claim(s) <u>1-9</u>			
7) 🗆	Claim(s)			
8) 🗆		are subject to restriction and/or election requirement.		
Applica	tion Papers	·		
• •	The specification is objected to by the Examiner.			
10)□	The drawing(s) filed on is/are	a) \square accepted or b) \square objected to by the Examiner.		
	Applicant may not request that any objection to the d			
11)	The proposed drawing correction filed on	is: a) \square approved b) \square disapproved by the Examiner.		
	If approved, corrected drawings are required in reply t			
12)	The oath or declaration is objected to by the Exami	ner.		
Priority	under 35 U.S.C. §§ 119 and 120			
13) Acknowledgement is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).				
a) [All b) Some* c) None of:			
	1. X Certified copies of the priority documents hav	e been received.		
	2. Certified copies of the priority documents hav	e been received in Application No		
	3. Copies of the certified copies of the priority do application from the International Burea	ocuments have been received in this National Stage au (PCT Rule 17.2(a)).		
*S	ee the attached detailed Office action for a list of the	e certified copies not received.		
14)	Acknowledgement is made of a claim for domestic	priority under 35 U.S.C. § 119(e).		
a)[The translation of the foreign language provisiona	•		
15)	Acknowledgement is made of a claim for domestic	priority under 35 U.S.C. §§ 120 and/or 121.		
Attachm				
	tice of References Cited (PTO-892)	4) Interview Summary (PTO-413) Paper No(s).		
. —	stice of Draftsperson's Patent Drawing Review (PTD-948)	5) Notice of Informal Patent Application (PTO-152)		
3) 💢 lm	formation Disclosure Statement(s) (PTO-1441)) Paper No(s).	6)		

Application/Control Number: 10041631

Art Unit: 3617

Election/Restriction

1. Applicant's election without traverse of the invention of Group I, claims 1-9 in Paper No. 7 is acknowledged.

Claims 9-21 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to nonelected inventions, there being no allowable generic or linking claim.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1-9 are rejected under 35 U.S.C. 103(a) as being unpatentable over Morgan.

Morgan teaches a cast wheel comprising a hub portion, a rim portion, and a plurality of spokes. As seen in figures 3 and 4, the spokes have an open rear side and a taper. The taper angle is not disclosed.

It is well-known that cast shapes must have a tapered form to permit the cast product to be removed from the mold or die. This angle is generally ranges from 1 degree to 3 degrees as a minimum taper to allow the product to be removed from the mold or die without damage to either. Therefore, it would have been well-known to those in the wheel casting art that since the

Page 3

Application/Control Number: 10041631

Art Unit: 3617

minimum taper angle of the spokes could be as little as 1 degree, an angle of 3.5 degrees or less would have been obvious as desired given the particular use of the wheel and the visual impression desired.

With respect to claims 3 and 6, the measurements of portions of the wheel are considered to be obvious mechanical expedients determined by the size of the wheel, the intended use, the desired cost of the wheel, etc.

With respect to claims 7 and 8, the DAS value is determined by the material used for casting and therefore is obvious as a mechanical expedient based on the intended use of the wheel, its desired properties, the target cost, etc.

It is noted that the wheel of Morgan is not described as a light-alloy wheel, but those of ordinary skill in the art would readily have been able to adapt the wheel to be cast from other materials such as a light alloy and therefore to form the wheel of Morgan from a light alloy would have been obvious to those of ordinary skill in the art based on the desired weight and strength of the wheel.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's 4. disclosure. The references show other wheels having a spoke portion which shows a tapered section. The citation of page 1342 of the Machinery's Handbook shows the well-known principle of allowing at least a 1 degree taper on a cast shape which is to be removed from a mold or die.

Art Unit: 3617

5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Russell D. Stormer whose telephone number is (703) 308-1113.

rds

March 30, 2003

RUSSELL D. STORMER

0